

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Regulation (EU) No. 2015/830

SAFETY DATA SHEET

FOR PROFESSIONAL and/or INDUSTRIAL USE ONLY

EPIKURE™ Curing Agent MGS RIMH 134

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

| Product name SDS Number | : | EPIKURE [™] Curing Agent MGS RIMH 134 16S-00032 |
|----------------------------|---|---|
| Product type | : | Curing Agent |

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use

Epoxy Resin Systems

1.3 Details of the supplier of the safety data sheet

| Manufacturer/Supplier/Impor ter | : | Hexion B.V. Seattleweg 17 3195 ND Pernis - Rotterdam The Netherlands |
|---|---|---|
| Contact person | : | service@hexion.com |
| Telephone | : | General information +31 (0)10 295 4000 |
| 1.4 Emergency telephone number Supplier Telephone number | : | CARECHEM24 +44 (0) 1235 239 670 |
| National advisory body/Poison Center | : | NVIC +31 (0)30-2748888, 'Uitsluitend bestemd om professionele hulpverleners te informeren bij acute vergiftigingen'. ('Only for the purpose of informing medical personnel in cases of acute intoxications') |

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Acute Tox. 4 H302 Acute Tox. 4 H312 Skin Corr./Irrit. 1B H314

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Eye Dam./Irrit. 1 H318 Skin Sens. 1 H317 Repr. 2 H361fd STOT RE 1 H372 Aquatic Chronic 3 H412

See Section 16 for the full text of the H statements declared above.

2.2 Label elements

| Hazard pictograms | : | |
|----------------------------------|---|--|
| Signal word Hazard statements | : | Danger Harmful if swallowed or in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Suspected of damaging fertility. Suspected of damaging the unborn child. Causes damage to organs through prolonged or repeated exposure: Harmful to aquatic life with long lasting effects. |
| Precautionary statements | | |
| Prevention | : | Obtain special instructions before use. Wear protective gloves. Wear eye or face protection. Wear protective clothing. Avoid release to the environment. Do not breathe vapor. |
| Response | : | IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or physician. IF SWALLOWED: Immediately call a POISON CENTER or physician. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Immediately call a POISON CENTER or physician. IF IN EYES: Immediately call a POISON CENTER or physician. |
| Storage | : | Store locked up. |
| Disposal | : | Dispose of contents and container in accordance with all local, regional, national and international regulations. |
| Hazardous ingredients | : | Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 5-amino-1,3,3- trimethylcyclohexanemethanamine and (chloromethyl)oxirane Poly(oxypropylene) diamine 3-aminomethyl-3,5,5-trimethylcyclohexylamine 2-piperazin-1-ylethylamine |
| Supplemental label elements | : | Not applicable. |

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| 2.3 Other hazards | | |
|--|---|-----------------|
| Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII | : | Not applicable. |
| Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII | : | Not applicable. |
| Other hazards which do not result in classification | : | None known. |

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Mixture :

| 5.2 Mixtures | Mixture | , | | |
|---|--|---------------|--|------|
| Product/ingredient name | Identifiers | % | <u>Regulation (EC) No.</u> <u>1272/2008 [CLP]</u> | Туре |
| 2-piperazin-1- ylethylamine | RRN : 01-2119471486- 30 EC : 205-411-0 CAS : 140-31-8 Index : 612-105-00-4 | >= 25 - <= 50 | Acute Tox. 4, H302 Acute Tox. 3, H311 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Repr. 2, H361fd (Fertility, Unborn child) STOT RE 1, H372 (respiratory tract) Aquatic Chronic 3, H412 | [1] |
| 3-aminomethyl-3,5,5- trimethylcyclohexylamine | RRN : 01-2119514687- 32 EC : 220-666-8 CAS : 2855-13-2 Index : 612-067-00-9 | >= 25 - <= 42 | Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412 | [1] |
| Poly(oxypropylene) diamine | RRN : 01-2119557899- 12 EC : 618-561-0 CAS : 9046-10-0 | >= 10 - <= 25 | Skin Corr. 1C, H314 Eye Dam. 1, H318 Aquatic Chronic 3, H412 | [1] |
| benzyl alcohol | RRN : 01-2119492630- 38 EC : 202-859-9 CAS : 100-51-6 Index : 603-057-00-5 | > 0 - <= 5 | Acute Tox. 4, H302 Acute Tox. 4, H332 Eye Irrit. 2, H319 | [1] |
| Phenol, 4,4'-(1- methylethylidene)bis-, polymer with 5-amino- 1,3,3- trimethylcyclohexanemet hanamine and (chloromethyl)oxirane | RRN : 01-2119965165- 33 EC : 500-101-4 CAS : 38294-64-3 | > 0 - <= 2,6 | Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412 | [1] |
| 4-nonylphenol, branched | RRN : 01-2119510715- 45 EC : 284-325-5 CAS : 84852-15-3 Index : 601-053-00-8 | > 0 - < 1 | Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Repr. 2, H361fd (Fertility, Unborn child) Aquatic Acute 1, H400 (M=1) | [1] |

| | | | Aquatic Chronic 1, H410 (M=1) | |
|--|--|--|-------------------------------|--|
|--|--|--|-------------------------------|--|

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

[3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII

[4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

[5] Substance of equivalent concern

See Section 16 for the full text of the H statements declared above.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

| Eye contact | : | Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. |
|-----------------------------------|---|---|
| Inhalation | : | Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. |
| Skin contact | : | Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse. |
| Ingestion | : | Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. |
| Protection of first aid personnel | : | No action shall be taken involving any personal risk or without |

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suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

| Potential acute health effects | | |
|---|---|--|
| Eye contact Inhalation Skin contact Ingestion <u>Over-exposure signs/symptoms</u> | : | Causes serious eye damage. No known significant effects or critical hazards. Causes severe burns. Harmful in contact with skin. May cause an allergic skin reaction. Harmful if swallowed. |
| Eye contact | : | Adverse symptoms may include the following: pain watering redness |
| Inhalation | : | Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations |
| Skin contact | : | Adverse symptoms may include the following: pain or irritation redness blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations |
| Ingestion | : | Adverse symptoms may include the following: stomach pains reduced fetal weight increase in fetal deaths skeletal malformations |

4.3 Indication of any immediate medical attention and special treatment needed

| Notes to physician | : | In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. |
|---------------------|---|---|
| Specific treatments | : | No specific treatment. |

SECTION 5: Firefighting measures

5.1 Extinguishing media

| Suitable extinguishing media | : | Use an extinguishing agent suitable for the surrounding fire. |
|--------------------------------|---|---|
| Unsuitable extinguishing media | : | None known. |

5.2 Special hazards arising from the substance or mixture

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| Hazards from the substance or mixture Hazardous thermal | : | In a fire or if heated, a pressure increase will occur and the container may burst. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain. Decomposition products may include the following materials: carbon dioxide |
|---|---|--|
| decomposition products | | carbon dioxide carbon monoxide nitrogen oxides |
| 5.3 Advice for firefighters | | |
| Special protective actions for fire-fighters | : | Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. |
| Special protective equipment for fire-fighters | : | Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents. |

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

| For non-emergency personnel | : | No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment. |
|-------------------------------------|-----|--|
| For emergency responders | : | If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel". |
| 6.2 Environmental precautions | : | Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. |
| 6.3 Methods and material for contai | nme | nt and cleaning up |
| Small spill | : | Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water- insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor. |
| Large spill | : | Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste |

disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.

6.4 Reference to other sections

See Section 1 for emergency contact information.See Section 8 for information on appropriate personal protective equipment.See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

| Protective measures | : | Put on appropriate personal protective equipment (see section 8 of SDS). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container. |
|---|---|---|
| Advice on general occupational hygiene | : | Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene |

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10 of SDS) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

measures.

7.3 Specific end use(s)

| Recommendations | : | Not available |
|----------------------------|---|---------------|
| Industrial sector specific | : | Not available |
| solutions | | |

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

| Occupational exposure limits | | |
|--------------------------------|---|--|
| No exposure limit value known. | | |
| Recommended monitoring | : | If this product contains ingredients with exposure limits, personal, |
| procedures | | workplace atmosphere or biological monitoring may be required to |
| | | determine the effectiveness of the ventilation or other control |
| | | measures and/or the necessity to use respiratory protective |
| | | equipment. Reference should be made to monitoring standards, such |

| | | as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required. |
|----------------------------------|---|---|
| DNEL/DMEL Summary | : | Not available |
| PNEC Summary | : | Not available |
| 8.2 Exposure controls | | |
| Appropriate engineering controls | : | If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. |
| Individual protection measures | | |
| Hygiene measures | : | Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. |
| Eye/face protection | : | Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead. |
| Skin protection | | |
| Hand protection | : | Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Material: 730 Camatril Minimum break through time: 480 min |
| | | Material: 898 Butoject Minimum break through time: 480 min Producer: This recommendation is valid only for our Product as delivered. If this product will be mixed with other substances you need to contact a supplier of CE approved protective gloves (e.g. |

| | | KCL GmbH, D-36124 Eichenzell, Tel. 0049 (0) 6659 87300, Fax. 0049 (0) 6659 87155, email: vertrieb@kcl.de). |
|---------------------------------|---|--|
| Body protection | : | Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. |
| Other skin protection | : | Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. |
| Respiratory protection | : | Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. |
| Environmental exposure controls | : | Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels. |
| General protective measures | : | Chemical splash goggles or face shield. Chemical-resistant gloves. Suitable protective footwear. Light protective clothing. Eyewash bottle with clean water. |

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

| Physical state Color | : | Liquid Blue. |
|-----------------------------------|---|---|
| Odor | : | amine. |
| Odor threshold | : | Not available (not measured) |
| pH | : | Not available (not measured) |
| Melting point/freezing point | : | Not available (not measured) |
| Initial boiling point and boiling | : | > 220 °C |
| range Flash point | : | > 100 °C (ISO 2719) |
| riash point | • | >100 C (ISO 2713) |
| Evaporation rate | : | Not available (not measured) |
| Upper/lower flammability or | : | Lower: Not available (not measured) |
| explosive limits | | Upper: Not available (not measured) |
| Vapor pressure | : | 1,6 hPa @ 20 °C |
| | | |
| Vapor density | : | Not available (not measured) |
| Relative density | : | Not available (not measured) |
| Density | : | Approx. 0,97 g/cm3 |
| Solubility(ies) | : | Not available (not measured) |
| Solubility in water | - | miscible |
| Solubility in water | • | misciole |
| Partition coefficient: n- | : | Not available (not measured) |
| octanol/water | | |
| Auto-ignition temperature | : | Not available (not measured) |
| Decomposition temperature | : | Not available (not measured) |
| Viscosity | : | Dynamic: 10 - 80 mPa·s @ 25 °C (DIN 53015) |
| - | | |

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Explosive properties Oxidizing properties **Kinematic:** Not available (not measured) Not available (not measured)

: Not available (not measured)

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity

:

| 10.1 Reactivity | : | Stable under normal conditions. |
|--|---|--|
| 10.2 Chemical stability | : | The product is stable. |
| 10.3 Possibility of hazardous reactions | : | Under normal conditions of storage and use, hazardous reactions will not occur. |
| 10.4 Conditions to avoid | : | No specific data. |
| 10.5 Incompatible materials | : | No specific data. |
| 10.6 Hazardous decomposition products | : | Under normal conditions of storage and use, hazardous decomposition products should not be produced. |

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

| Product/ingredient name | Result | Species | Dose | Exposure |
|----------------------------|-------------------|---------|---------------|----------|
| 4-nonylphenol, branched | | | | |
| | LD50 Oral | Rat | 1.300 mg/kg | - |
| benzyl alcohol | | | | |
| | LD50 Oral | Rat | 1.230 mg/kg | - |
| | LC50 | Rat | > 4,178 mg/l | 4 h |
| | Inhalation | | _ | |
| | LD50 Dermal | Rabbit | 2.000 mg/kg | - |
| Poly(oxypropylene) diamine | 2 | | | |
| | LD50 Oral | Rat | 2.885 mg/kg | - |
| | LD50 Dermal | Rabbit | 2.980 mg/kg | - |
| 3-aminomethyl-3,5,5-trimet | hylcyclohexylamin | e | | |
| | LD50 Oral | Rat | 1.030 mg/kg | - |
| 2-piperazin-1-ylethylamine | | | | |
| | LD50 Oral | Rat | > 1.000 mg/kg | - |
| | LD50 Dermal | Rabbit | 866 mg/kg | - |

Acute toxicity estimates

Not available

Irritation/Corrosion

| Product/ingredient name | Result | Species | Score | Exposure | Observation |
|-------------------------|------------------------------|---------|-------|----------|-------------|
| 4-nonylphenol, branched | Skin - Severe irritant | Rabbit | | 24 hrs | - |

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| | eyes - Severe irritant | Rabbit | | - |
|----------------------------|--------------------------------|--------|--------|---|
| benzyl alcohol | Skin - Moderate irritant | Rabbit | 24 hrs | - |
| Poly(oxypropylene) diamine | eyes - Severe irritant | Rabbit | | - |
| 2-piperazin-1-ylethylamine | eyes - Moderate irritant | Rabbit | 24 hrs | - |
| | Skin - Severe irritant | Rabbit | 24 hrs | - |

Sensitization

Mutagenicity

Carcinogenicity

Reproductive toxicity

Teratogenicity

Specific target organ toxicity (single exposure) Not available

Specific target argen toxicity (repeated) **m**(0)

| Product/ingredient name | Category | Route of exposure | Target organs |
|----------------------------|------------|-------------------|-------------------|
| 2-piperazin-1-ylethylamine | Category 1 | | respiratory tract |

Aspiration hazard

Not available

| Information on likely routes of exposure | : | Not available |
|--|-----|--|
| Potential acute health effects | | |
| Eye contact Inhalation Skin contact Ingestion | :: | Causes serious eye damage. No known significant effects or critical hazards. Causes severe burns. Harmful in contact with skin. May cause an allergic skin reaction. Harmful if swallowed. |
| Symptoms related to the physical, ch | emi | cal and toxicological characteristics |
| Eye contact | : | Adverse symptoms may include the following: pain watering |

| | | redness |
|--------------|---|--|
| Inhalation | : | Adverse symptoms may include the following: reduced fetal weight |
| | | increase in fetal deaths |
| | | skeletal malformations |
| Skin contact | : | Adverse symptoms may include the following: |
| | | pain or irritation |
| | | redness |
| | | blistering may occur |
| | | reduced fetal weight |
| | | increase in fetal deaths |
| | | skeletal malformations |
| Ingestion | : | Adverse symptoms may include the following: stomach pains |
| | | reduced fetal weight |
| | | increase in fetal deaths |
| | | skeletal malformations |

Delayed and immediate effects as well as chronic effects from short and long-term exposure

| Short term exposure | | |
|--|---|---|
| Potential immediate effects Potential delayed effects | : | Not available Not available |
| Long term exposure | | |
| Potential immediate effects Potential delayed effects | : | Not available Not available |
| Potential chronic health effects | | |
| General | : | Causes damage to organs through prolonged or repeated exposure: Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels. |
| Carcinogenicity | : | No known significant effects or critical hazards. |
| Mutagenicity | : | No known significant effects or critical hazards. |
| Teratogenicity Developmental effects | : | Suspected of damaging the unborn child. No known significant effects or critical hazards. |
| Fertility effects | : | Suspected of damaging fertility. |

SECTION 12: Ecological information

12.1Toxicity

| Product/ingredient name | Result | Species | Exposure |
|------------------------------|------------------------------------|------------------------------|----------|
| 4-nonylphenol, branched | | | |
| | Acute LC50 138,25 µg/l Fresh water | Fish - Fathead minnow | 96 h |
| | Acute LC50 135,1 µg/l Fresh water | Fish - Bluegill | 96 h |
| | Acute EC50 0,33 mg/l Fresh water | Aquatic plants - Green algae | 72 h |
| | Acute EC50 0,41 mg/l Fresh water | Aquatic plants - Green algae | 96 h |
| benzyl alcohol | | | <u>.</u> |
| | Acute LC50 10.000 µg/l Fresh water | Fish - Bluegill | 96 h |
| 3-aminomethyl-3,5,5-trimethy | lcyclohexylamine | | |
| | Acute EC50 17,4 mg/l Fresh water | Aquatic invertebrates. | 48 h |

| | | Daphnia | |
|----------------------------|---------------------------------|-------------|------|
| 2-piperazin-1-ylethylamine | | | |
| | Acute LC50 2.190.000 µg/l Fresh | Fish - Fish | 96 h |
| | water | | |

12.2 Persistence and degradability

12.3 Bioaccumulative potential

| Product/ingredient name | LogPow | BCF | Potential |
|----------------------------|--------|-----|-----------|
| 4-nonylphenol, branched | 5,4 | 2,4 | low |
| benzyl alcohol | 1,1 | - | low |
| Poly(oxypropylene) diamine | 1,34 | - | low |
| 3-aminomethyl-3,5,5- | 0,99 | - | low |
| trimethylcyclohexylamine | | | |
| 2-piperazin-1-ylethylamine | -1,48 | - | low |

12.4 Mobility in soil

| Soil/water partition coefficient (KOC) | : | Not available |
|--|------|--|
| Mobility | : | Not available |
| 12.5 Results of PBT and vPvB assess | nent | |
| РВТ | : | P: Not available B: Not available T: Not available |
| vPvB | : | vP: Not available vB: Not available |
| 12.6 Other adverse effects | : | No known significant effects or critical hazards. No known significant effects or critical hazards. |

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

| Methods of disposal | : | The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. |
|---------------------|---|--|
| Hazardous waste | : | The classification of the product may meet the criteria for a hazardous waste. |
| Packaging | | |

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| Methods of disposal | : | The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. |
|---------------------|---|---|
| Special precautions | : | This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. |

SECTION 14: Transport information

| Regulatory information | 14.1. UN number | 14.2. UN proper shipping name | 14.3. Transport hazard class(es) | 14.4. Packing group |
|----------------------------------|--------------------|--|-------------------------------------|------------------------|
| ADR/ADN | 2735 | POLYAMINES, LIQUID, CORROSIVE, N.O.S. (N-AMINOETHYLPIPERAZINE) | 8 | III |
| RID | 2735 | POLYAMINES, LIQUID, CORROSIVE, N.O.S. (N-AMINOETHYLPIPERAZINE) | 8 | III |
| ICAO/IATA | 2735 | POLYAMINES, LIQUID, CORROSIVE, N.O.S. (N-AMINOETHYLPIPERAZINE) | 8 | Ш |
| IMO/IMDG | 2735 | POLYAMINES, LIQUID, CORROSIVE, N.O.S. (N-AMINOETHYLPIPERAZINE) | 8 | III |
| 14.5. Environ | nental hazar | ds | | |

Environmentally hazardous and/or Marine Pollutant : No.

14.6 Special precautions for user

: Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

<u>EU Regulation (EC) No. 1907/2006 (REACH)</u> <u>Annex XIV - List of substances subject to authorization</u> <u>Substances of very high concern</u>

Carcinogen: Not listed <u>Mutagen</u>: Not listed <u>Toxic to reproduction</u>: Not listed <u>PBT</u>: Not listed <u>vPvB</u>: Not listed

Other EU regulations

REACH Status

: The substance(s) in this product has (have) been Registered, or are

Not applicable.

Not applicable.

:

:

exempted from registration, according to Regulation (EC) No. 1907/2006 (REACH).

Aerosol dispensers Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Prior Informed Consent (PIC) (649/2012/EU)

None required.

| Product/ingredie nt name | Carcinogenic effects | Mutagenic effects | Developmental effects | Fertility effects |
|--------------------------------|-------------------------|-------------------|-----------------------------------|-------------------|
| 4-nonylphenol, branched | - | - | Repr. 2, H361fd (Unborn child) | - |
| 2-piperazin-1- ylethylamine | - | - | Repr. 2, H361fd (Unborn child) | - |

Seveso Directive

This product is not controlled under the Seveso Directive.

National regulations

| Product name | List name | Name on list | Classification | Notes |
|----------------------------|-----------|--------------|--|--|
| 4-nonylphenol, branched | ZNL_CMR | | Suspected of damaging fertility (2) | |
| | | | Suspected of damaging the unborn child (2) | |
| | ZNL_CMR | | Carcinogenic substances | Part of these derivates are only classified as carcinogenic if the content of benzene > 0.1% and/or benzoαpyrene > 0.005% or 1,3- butadiene > 0,1% or DMSO-extract > 3%. Please refer to Publicatieblad L381 of December 31th, 1994: the 21st amendment of Directive 67/548/EEC or later amendments of this Directive. |

Harmful to aquatic organisms., Contains substances that are harmful to the aquatic environment., Abatement effort:, A

International regulations

| International lists | : | Australia inventory (AICS) All components are listed or exempted. Canada inventory All components are listed or exempted. China inventory (IECSC) All components are listed or exempted. Korea inventory (KECI) All components are listed or exempted. Philippines inventory (PICCS) All components are listed or exempted. United States inventory (TSCA 8b) All components are active or exempted. Japan inventory All components are listed or exempted. New Zealand Inventory (NZIoC) All components are listed or exempted. Taiwan inventory (TCSI) All components are listed or exempted. |
|----------------------|-----|---|
| Chemical Weapons Con | ven | tion : Not listed |

| List Schedule I Chemicals | |
|------------------------------------|--|
| | : Not listed |
| Chemical Weapons Convention | : Not listed |
| List Schedule II Chemicals | |
| | : Not listed |
| Chemical Weapons Convention | Not listed |
| List Schedule III Chemicals | |
| | : Not listed |
| | |
| 15.2 Chemical Safety Assessment | : This product contains substances for which Chemical Safety |
| | Assessments are still required. |

SECTION 16: Other information

| Abbreviations and acronyms | : | ATE = Acute Toxicity Estimate CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008] DNEL = Derived No Effect Level DMEL = Derived Minimal Effect Level EUH statement = CLP-specific Hazard statement PNEC = Predicted No Effect Concentration RRN = REACH Registration Number |
|----------------------------|---|---|
| | | ± |

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

| Classification | Justification |
|---|--------------------|
| Acute Tox. 4, H302 (oral) | Calculation method |
| Acute Tox. 4, H312 (dermal) | Calculation method |
| Skin Corr./Irrit. 1B, H314 | Calculation method |
| Eye Dam./Irrit. 1, H318 | Calculation method |
| Skin Sens. 1, H317 | Calculation method |
| Repr. 2, H361fd (Fertility, Unborn child) | Calculation method |
| STOT RE 1, H372 | Calculation method |
| Aquatic Chronic 3, H412 | Calculation method |

| Full text of abbreviated H | : | H302 (oral) | Harmful if swallowed. | |
|----------------------------|---|---------------|-------------------------------|--|
| statements | | H311 (dermal) | Toxic in contact with skin. | |
| | | H312 (dermal) | Harmful in contact with skin. | |
| | | H314 | Causes severe skin burns and | |

| [| 1 | |
|----------------------------|--|--|
| | eye damage. Causes severe skin burns and | |
| H314 | | |
| H317 | eye damage. May cause an allergic skin | |
| H317 | reaction. | |
| H318 | Causes serious eye damage. | |
| H319 | Causes serious eye irritation. | |
| H332 (inhalation) | Harmful if inhaled. | |
| H361fd (Fertility, Unborn | Suspected of damaging fertility. | |
| child) | Suspected of damaging the | |
| | unborn child. | |
| H372 | Causes damage to organs | |
| | through prolonged or repeated | |
| | exposure: | |
| H372 (respiratory tract) | Causes damage to organs | |
| | through prolonged or repeated | |
| 11400 | exposure: (respiratory tract) | |
| H400 | Very toxic to aquatic life. | |
| H410 | Very toxic to aquatic life with long lasting effects. | |
| H411 | Toxic to aquatic life with long | |
| 11411 | lasting effects. | |
| H412 | Harmful to aquatic life with long | |
| | lasting effects. | |
| H302 (oral) | Harmful if swallowed. | |
| H311 (dermal) | Toxic in contact with skin. | |
| H312 (dermal) | Harmful in contact with skin. | |
| H314 | Causes severe skin burns and | |
| | eye damage. | |
| H314 | Causes severe skin burns and | |
| | eye damage. | |
| H317 | May cause an allergic skin reaction. | |
| 11210 | Causes serious eye damage. | |
| H318 H319 | • • | |
| H319 H332 (inhalation) | Causes serious eye irritation. Harmful if inhaled. | |
| H361fd (Fertility, Unborn | Suspected of damaging fertility. | |
| child) | Suspected of damaging fertility. | |
| | unborn child. | |
| H372 (respiratory tract) | Causes damage to organs | |
| | through prolonged or repeated | |
| | exposure: (respiratory tract) | |
| H400 | Very toxic to aquatic life. | |
| H410 | Very toxic to aquatic life with | |
| 11411 | long lasting effects. | |
| H411 | Toxic to aquatic life with long lasting effects. | |
| H412 | Harmful to aquatic life with long | |
| | lasting effects. | |
| | | |
| Acute Tox. 4, H302 | ACUTE TOXICITY (oral) - | |
| A outo Toy 2 11211 | Category 4 | |
| Acute Tox. 3, H311 | ACUTE TOXICITY (dermal) - | |
| Acute Tox. 4, H312 | Category 3 ACUTE TOXICITY (dermal) - | |
| Acute 10x. 4, Π 512 | Category 4 | |
| <u>L</u> | Current of the second s | |

Full text of classifications [CLP/GHS]

:

| r | |
|--|--------------------------------|
| Skin Corr./Irrit. 1B, H314 | SKIN |
| | CORROSION/IRRITATION - |
| | Category 1B |
| Skin Corr./Irrit. 1C, H314 | SKIN |
| | CORROSION/IRRITATION - |
| | Category 1C |
| Skin Sens. 1, H317 | SKIN SENSITISATION - |
| ······································ | Category 1 |
| Eye Dam./Irrit. 1, H318 | SERIOUS EYE DAMAGE/EYE |
| | IRRITATION - Category 1 |
| Eye Dam./Irrit. 2, H319 | SERIOUS EYE DAMAGE/EYE |
| Lyc Dam./1111. 2, 11319 | IRRITATION - Category 2 |
| Acute Tox. 4, H332 | ACUTE TOXICITY (inhalation) |
| Acute 10x. 4, H352 | - Category 4 |
| Dona 2 H2(16) (Fortilitar | REPRODUCTIVE TOXICITY |
| Repr. 2, H361fd (Fertility, | |
| Unborn child) | (Fertility, Unborn child) - |
| | Category 2 |
| STOT RE 1, H372 | SPECIFIC TARGET ORGAN |
| | TOXICITY - REPEATED |
| | EXPOSURE - Category 1 |
| STOT RE 1, H372 (respiratory | SPECIFIC TARGET ORGAN |
| tract) | TOXICITY - REPEATED |
| | EXPOSURE (respiratory tract) - |
| | Category 1 |
| Aquatic Acute 1, H400 | SHORT-TERM (ACUTE) |
| | AQUATIC HAZARD - |
| | Category 1 |
| Aquatic Chronic 1, H410 | AQUATIC HAZARD (LONG- |
| | TERM) - Category 1 |
| Aquatic Chronic 2, H411 | AQUATIC HAZARD (LONG- |
| | TERM) - Category 2 |
| Aquatic Chronic 3, H412 | AQUATIC HAZARD (LONG- |
| | TERM) - Category 3 |
| Acute Tox. 4, H302 | ACUTE TOXICITY (oral) - |
| | Category 4 |
| Acute Tox. 3, H311 | ACUTE TOXICITY (dermal) - |
| | Category 3 |
| Acute Tox. 4, H312 | ACUTE TOXICITY (dermal) - |
| | Category 4 |
| Skin Corr./Irrit. 1B, H314 | SKIN |
| | CORROSION/IRRITATION - |
| | Category 1B |
| Skin Corr./Irrit. 1C, H314 | SKIN |
| | CORROSION/IRRITATION - |
| | Category 1C |
| Skin Sens. 1, H317 | SKIN SENSITISATION - |
| , | Category 1 |
| Eye Dam./Irrit. 1, H318 | SERIOUS EYE DAMAGE/EYE |
| ,, <u></u> , <u></u> | IRRITATION - Category 1 |
| Eye Dam./Irrit. 2, H319 | SERIOUS EYE DAMAGE/EYE |
| | IRRITATION - Category 2 |
| Acute Tox. 4, H332 | ACUTE TOXICITY (inhalation) |
| 11000 10A. 7, 11554 | - Category 4 |
| Dong 2 H261fd (Foutility | REPRODUCTIVE TOXICITY |
| Repr. 2, H361fd (Fertility, Unborn child) | (Fertility, Unborn child) - |
| | |
| STOT DE 1 11272 (| Category 2 |
| STOT RE 1, H372 (respiratory | SPECIFIC TARGET ORGAN |
| tract) | TOXICITY - REPEATED |

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Regulation (EU) No. 2015/830 EPIKURE™ Curing Agent MGS RIMH 134 Page: 19/19

| | | EXPOSURE (respiratory tract) - |
|------|----------------------|--------------------------------|
| | | Category 1 |
| Aqu | atic Acute 1, H400 | SHORT-TERM (ACUTE) |
| | | AQUATIC HAZARD - |
| | | Category 1 |
| Aqu | atic Chronic 1, H410 | AQUATIC HAZARD (LONG- |
| | | TERM) - Category 1 |
| Aqu | atic Chronic 2, H411 | AQUATIC HAZARD (LONG- |
| | | TERM) - Category 2 |
| Aqu | atic Chronic 3, H412 | AQUATIC HAZARD (LONG- |
| | | TERM) - Category 3 |
| 25.0 | 5.2020 | |

| Date of printing | : | 25.05.2020 |
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