

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878 SAFETY DATA SHEET

FOR PROFESSIONAL and/or INDUSTRIAL USE ONLY

EPIKURE[™] Curing Agent MGS BPH20

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name SDS Number		EPIKURE [™] Curing Agent MGS BPH20 300000034615
Product type	:	Curing Agent

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use

Epoxy Resin Systems

Identified uses Not applicable.

Uses advised against Not applicable.

1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier/Importer	:	Westlake Epoxy B.V. Seattleweg 17 3195 ND Pernis - Rotterdam The Netherlands
Contact person Telephone 1.4	:	epoxyservice@westlake.com General information +31 (0) 10 295 4011
Emergency telephone number Supplier Telephone number	:	CARECHEM24 +44 (0) 1235 239 670

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Skin Corr./Irrit. 1B H314 Eye Dam./Irrit. 1 H318 Skin Sens. 1 H317 See Section 16 for the full text of the H statements declared above.

2.2 Label elements

	• •	
Hazard pictograms		
Signal word Hazard statements		kin burns and eye damage. llergic skin reaction.
Precautionary statements		
Prevention	Wear protective protection. Avoid breathing	gloves, protective clothing and eye or face vapor.
Response	IF SWALLOWH Immediately call Rinse mouth. Do IF ON SKIN (or Take off immedia water. Immediately call Wash contamina IF ON SKIN: Wash with plent If skin irritation Get medical adv IF IN EYES: Rinse cautiously lenses, if present	a POISON CENTER or doctor. NOT induce vomiting. hair): iately all contaminated clothing. Rinse skin with a POISON CENTER or doctor. Ited clothing before reuse. y of water. or rash occurs:
Storage	Store locked up.	
Disposal		ents and container in accordance with all local, and international regulations.
Hazardous ingredients	Triethylenetetrar m-phenylenebis(
Supplemental label elements	Not applicable.	
2.3 Other hazards		
Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII	This mixture doe a PBT or a vPvE	es not contain any substances that are assessed to be 3.

Other hazards which do not:None known.result in classification:

SECTION 3: Composition/information on ingredients

3.2 Mixtures	:	Mixture			
Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M- factors and ATEs	Туре
Fatty Acids, C18- Unsatd., Dimers, Polymers with Tall-Oil Fatty Acids and Triethylenetetramine	RRN : Polymer CAS : 68082-29-1	>= 25 - <= 50	Skin Irrit. 2, H315 Eye Irrit. 2, H319	-	[1]
Triethylenetetramine	RRN : 01- 2119487919-13 EC : 292-588-2 CAS : 90640-67-8 Index : 612-059-00-5	>= 10 - <= 15	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412	ATE [Oral] = 1,716 mg/kg ATE [Dermal] = 1,465 mg/kg	[1] [2]
m- phenylenebis(methylami ne)	RRN : 01- 2119480150-50 EC : 216-032-5 CAS : 1477-55-0	>= 3 - <= 9.4	Acute Tox. 4, H302 Acute Tox. 4, H332 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412	ATE [Oral] = 930 mg/kg ATE [Inhalation (vapours)] = 11 mg/l	[1] [2]
salicylic acid	RRN : 01- 2119486984-17 EC : 200-712-3 CAS : 69-72-7	> 0 - < 3	Acute Tox. 4, H302 Eye Dam. 1, H318 Repr. 2, H361d	ATE [Oral] = 891 mg/kg	[1]
2-methylpentane-1,5- diamine	RRN : 01- 2119976310-41 EC : 239-556-6 CAS : 15520-10-2	> 0 - <= 3	Acute Tox. 4, H302 Acute Tox. 4, H332 Skin Corr. 1A, H314 Eye Dam. 1, H318 STOT SE 3, H335 (Respiratory tract irritation)	ATE [Oral] = 1,690 mg/kg ATE [Inhalation (dusts and mists)] = 1.5 mg/l	[1]

See Section 16 for the full text of the H statements declared above.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

Substance classified with a health or environmental hazard

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact

Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the

:

upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. Inhalation Get medical attention immediately. Call a poison center or physician. • Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. Skin contact : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse. Ingestion Get medical attention immediately. Call a poison center or physician. : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. No action shall be taken involving any personal risk or without Protection of first aid personnel suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects		
Eye contact Inhalation Skin contact Ingestion	:	Causes serious eye damage. No known significant effects or critical hazards. Causes severe burns. May cause an allergic skin reaction. No known significant effects or critical hazards.
Over-exposure signs/symptoms		
Eye contact	:	Adverse symptoms may include the following: pain watering redness
Inhalation	:	No specific data.
Skin contact	:	Adverse symptoms may include the following:

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		pain or irritation redness blistering may occur
Ingestion	:	Adverse symptoms may include the following: stomach pains

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	:	No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	Use dry chemical, CO2, alcohol-resistant foam or water spray (fog). Do not use water jet.
5.2 Special hazards arising from the	subst	ance or mixture
Hazards from the substance or mixture Hazardous thermal decomposition products	:	In a fire or if heated, a pressure increase will occur and the container may burst. Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides metal oxide/oxides
5.3 Advice for firefighters		
Special protective actions for fire-fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.
Additional information	:	Not available

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
6.3 Methods and material for conta	inme	nt and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water- insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.
6.4 Reference to other sections	:	See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Protective measures	:	Put on appropriate personal protective equipment (see section 8 of SDS). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10 of SDS) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

7.3 Specific end use(s)

Recommendations	:	Not available
Industrial sector specific	:	Not available
solutions		

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
Triethylenetetramine	DFG MAK-Werte Liste (2014-06-23)
	Notes: Skin sensitizer
m-phenylenebis(methylamine)	DFG MAK-Werte Liste (2014-06-23)
	Notes: Skin sensitizer

DNELs/DMELs

Туре	Exposure	Value	Population	Effects
DNEL	Long term	0.14 mg/kg	General	Systemic
	Oral	bw/day	population	
DNEL	Long term	0.096 mg/m ³	General	Systemic
	Inhalation		population	
DNEL	Long term	0.54 mg/m ³	Workers	Systemic
	Inhalation			
	DNEL DNEL	DNEL Long term Oral DNEL Long term Inhalation DNEL Long term	DNELLong term Oral0.14 mg/kg bw/dayDNELLong term Inhalation0.096 mg/m³DNELLong term Inhalation0.54 mg/m³	DNELLong term Oral0.14 mg/kg bw/dayGeneral populationDNELLong term Inhalation0.096 mg/m³General populationDNELLong term0.54 mg/m³Workers

DNEL/DMEL Summary

PNECs

Product/ingredient name	Туре	Compartment Detail	Value	Method Detail
Triethylenetetramine	PNEC	Soil	1.25 mg/kg wwt	
Triethylenetetramine	PNEC	Marine water sediment	0.8572 mg/kg w	
Triethylenetetramine	PNEC	Fresh water sediment	8.572 mg/kg dw	
Triethylenetetramine	PNEC	Sewage Treatment Plant	0.13 mg/l	
Triethylenetetramine	PNEC	Marine	0.0027 mg/l	
Triethylenetetramine	PNEC	Fresh water	0.027 mg/l	

[:] Not available

PNEC Summary : Not available **Derived No-Effect Levels' (DNEL's) and Predicted No-Effect Concentrations' (PNEC's)**

Explanatory note:

REACH requires manufacturers and importers to establish and report 'Derived No-Effect Levels' (DNEL's) for humans by inhalation, ingestion and dermal routes of exposure and 'Predicted No-Effect Concentrations' (PNEC's) for environmental exposure. DNEL's and PNEC's are established by the registrant without an official consultation process, and are not intended to be directly used for setting workplace or general population exposure limits. They are primarily used as input values in running Quantitative Risk Assessment models (like the ECETOC-TRA model).

Due to differences in calculation methodology the DNEL will tend to be lower (sometimes significantly) than any corresponding health-based OEL for that chemical substance. Further although DNEL's (and PNEC's) are an indication for setting risk reduction measures, it should be recognized that these limits do not have the same regulatory application as officially endorsed governmental OEL's.

8.2 Exposure controls

Appropriate engineering controls	:	If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
Individual protection measures		
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection		Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Material: 730 Camatril Minimum break through time: 480 min
		Material: 898 Butoject Minimum break through time: 480 min Producer: This recommendation is valid only for our Product as delivered. If this product will be mixed with other substances you

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		need to contact a supplier of CE approved protective gloves (e.g. KCL GmbH, D-36124 Eichenzell, Tel. 0049 (0) 6659 87300, Fax. 0049 (0) 6659 87155, email: vertrieb@kcl.de).
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state Color	:	Paste Blue.
Odor Odor threshold pH Melting point/freezing point Initial boiling point and boiling range	:::::::::::::::::::::::::::::::::::::::	Amine-like. Not available (not measured) Not available (not measured) Not available (not measured) Greater than 200 °C
Flash point	:	Greater than 100 °C
Evaporation rate Upper/lower flammability or explosive limits Vapor pressure Vapor density Relative density Solubility(ies) Solubility in water	::	Not available (not measured) Lower: Not available (not measured) Upper: Not available (not measured) Not available (not measured) Not available (not measured) Not available (not measured) Not available (not measured) Insoluble
Partition coefficient: n- octanol/water Auto-ignition temperature Decomposition temperature Viscosity Explosive properties Oxidizing properties	:::::::::::::::::::::::::::::::::::::::	Not applicable. Not available (not measured) Not available (not measured) Dynamic: Not available (not measured) Kinematic: Not available (not measured) Not available (not measured) Not available (not measured)

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Particle characteristics

Median particle size

Not applicable.

:

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity

10.1 Reactivity	:	Stable under normal conditions.
10.2 Chemical stability	:	The product is stable.
10.3 Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	:	No specific data.
10.5 Incompatible materials	:	No specific data.
10.6 Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Fatty Acids, C18-Unsatd., Di	mers, Polymers with	Tall-Oil Fatty Aci	ids and Triethylenetetra	
•	LD50 Oral	Rat	> 2,000 mg/kg	-
Triethylenetetramine				
	LD50 Oral	Rat	1,716 mg/kg	-
	LD50 Dermal	Rat	1,465 mg/kg	-
m-phenylenebis(methylamine	e)			
	LD50 Oral	Rat	930 mg/kg	-
	LD50 Oral	Rat	930 mg/kg	-
	LC50 Inhalation	Rat	3.89 mg/1 700	1 h
			ppm	
	LC50 Inhalation	Rat	2.4 mg/l	4 h
	Dusts and mists			
	LC50 Inhalation	Rat - Female	0.8 mg/l	4 h
	Dusts and mists			
	LC50 Inhalation	Rat	3.89 mg/l	1 h
	Dusts and mists			
	LC50 Inhalation	Rat - Female	0.8 mg/l	4 h
	Dusts and mists			
	LD50 Dermal	Rabbit	2,000 mg/kg	-
	LD50 Dermal	Rabbit	2,000 mg/kg	-
salicylic acid				
	LD50 Oral	Rat	891 mg/kg	-
	LD50 Oral	Rat	891 mg/kg	-
	LD50 Dermal	Rabbit	> 10,000 mg/kg	-

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	LD50 Dermal	Rabbit	> 10,000 mg/kg	-
2-methylpentane-1,5-diamine				
	LD50 Oral	Rat	1,690 mg/kg	-
	LD50 Oral	Rat	1,690 mg/kg	-
	LC50 Inhalation	Rat	4.9 mg/l	1 h
	LC50 Inhalation	Rat	4.9 mg/l	1 h
	vapor			

Conclusion/Summary : Not available

Acute toxicity estimates

Product/ingredient name	Oral	Dermal	Inhalation (gases)	Inhalation (vapors)	Inhalation (dusts and mists)
EPIKURE [™] Curing Agent MGS BPH20	4980.9 mg/kg	10954.8 mg/kg	N/A	134.2 mg/l	122 mg/l
Triethylenetetramine	1716 mg/kg	1465 mg/kg	N/A	N/A	N/A
m- phenylenebis(methylamine)	930 mg/kg	N/A	N/A	11 mg/l	N/A
salicylic acid	891 mg/kg	N/A	N/A	N/A	N/A
2-methylpentane-1,5- diamine	1690 mg/kg	N/A	N/A	N/A	1.5 mg/l

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Fatty Acids, C18-Unsatd.,			-		-
Dimers, Polymers with Tall-					
Oil Fatty Acids and					
Triethylenetetramine					
Remarks:	Causes skin irritation.	Causes sever	re eye irritatio	on.	
Triethylenetetramine	Skin OECD-	Rabbit	3.5 - 8	24 hrs	-
	Guideline 404				
	(Acute Dermal				
	Irritation/Corrosion)				
	eyes OECD-	Rabbit	2 - 4	< 1 hrs	1 hrs
	Guideline 405				
	(Acute Eye				
	Irritation/Corrosion)				
Remarks:	Severely corrosive to	the eyes.	•	•	·
m-	Skin - Severe	Rabbit	-	24 hrs	-
phenylenebis(methylamine)	irritant				
	eyes - Severe	Rabbit	-	24 hrs	-
	irritant				
2-methylpentane-1,5-	eyes - Severe	Rabbit	-		-
diamine	irritant				
	Skin - Severe	Rabbit	-		-
	irritant				

Conclusion/Summary

Skin	: Not available
eyes	: Not available
Respiratory	: Not available

Sensitization

Product/ingredient name	Route of	exposure	Species	Result
Triethylenetetramine	Skin		Guinea pig	Sensitizing OECD-
				Guideline 406 (Skin
Remarks:	- allergic	skin reaction		Sensitisation)
Conclusion/Summary	unorgio			
Skin	:	Not available		
Respiratory	:	Not available		
Mutagenicity				
Conclusion/Summary	:	Not available		
Carcinogenicity				
Conclusion/Summary	:	Not available		
<u>Reproductive toxicity</u>				
Conclusion/Summary	:	Not available		
Teratogenicity				
Conclusion/Summary	:	Not available		
Specific target organ toxicity	(single ex	posure)		

Product/ingredient name	Category	Route of exposure	Target organs
2-methylpentane-1,5-diamine	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (rep Not available	eated	<u>exposure)</u>
Aspiration hazard Not available		
Information on likely routes of exposure	:	Not available
Potential acute health effects		
Eye contact		Causes serious eye damage.
Inhalation		No known significant effects or critical hazards.
Skin contact		Causes severe burns. May cause an allergic skin reaction.
Ingestion	:	No known significant effects or critical hazards.
Symptoms related to the physical, o	hemi	cal and toxicological characteristics
Eye contact	:	Adverse symptoms may include the following: pain, watering, redness
Inhalation	:	No specific data.
Skin contact	:	Adverse symptoms may include the following: pain or irritation, redness, blistering may occur
Ingestion	:	Adverse symptoms may include the following: stomach pains
Delayed and immediate effects as we	ell as o	chronic effects from short and long-term exposure
Short term exposure		
Potential immediate effects	:	Not available

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Potential delayed effects : Not available

Long term exposure

Potential immediate effects	:	Not available
Potential delayed effects	:	Not available

Potential chronic health effects

Fatty Acids, C18-Unsatd.,		-		
Dimers, Polymers with Tall-				
Oil Fatty Acids and				
Triethylenetetramine				
Conclusion/Summary	:	Not available		
General	:	Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.		
Carcinogenicity	:	No known significant effects or critical hazards.		
Mutagenicity	:	No known significant effects or critical hazards.		
Reproductive toxicity	:	No known significant effects or critical hazards.		
11.2. Information on other hazard	S			

11.2.1 Endocrine disrupting properties	:	Not available
11.2.2 Other information	:	Not available

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
Fatty Acids, C18-Unsatd., Din	ners, Polymers with Tall-Oil Fatty	Acids and Triethylenetetramine	
Remarks - Acute - Aquatic	not available		
invertebrates.:			
Remarks - Acute - Aquatic	not available		
plants:			
Remarks - Acute - Micro-	not available		
organism:			
Triethylenetetramine	T	T	1
	Acute LC50 330 mg/l Fresh water	Fathead minnow	96 h
	Acute LC50 31.1 mg/l Fresh water	Water flea	48 h
	Acute EC50 20 mg/l Fresh water	Green algae	72 h
	Chronic EC10 1.9 mg/l Fresh water	Water flea	21 d
salicylic acid			
	Acute EC50 870 mg/l Fresh water	Daphnia - Daphnia magna	48 h
	Acute EC50 870 mg/l Fresh water	Daphnia - Daphnia magna	48 h
	Chronic No-observable-effect- concentration 5.6 mg/l Fresh water	Daphnia - Daphnia magna	21 d
	Chronic No-observable-effect- concentration 5.6 mg/l Fresh water	Daphnia - Daphnia magna	21 d

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Conclusion/Summary Not available :

12.2 Persistence and degradability

Conclusion/Summary	:	Not available
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12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential	
Triethylenetetramine	-1.661.4	-	low	
m-phenylenebis(methylamine)	0.18	2.69	low	
salicylic acid	2.21 - 2.26	-	low	

12.4 Mobility in soil

Soil/water partition coefficient (KOC)	:	Not available
Mobility	:	Not available

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties	:	Not available
12.7 Other adverse effects	:	No known significant effects or critical hazards.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Methods of disposal Hazardous waste	:	The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. The classification of the product may meet the criteria for a hazardous waste.
Packaging		
Methods of disposal	:	The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
Special precautions	:	This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

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SECTION 14: Transport information

Regulatory information	14.1. UN number	14.2. UN p	roper shipping name	14.3. Transport hazard class(es)	14.4. Packing group
ADR/ADN	2735	POLYAMI CORROSIV (Alkylether		8	Π
RID	2735	POLYAMI CORROSIV (Alkylether		8	Ш
ІСАО/ІАТА	2735	POLYAMI CORROSIV (Alkylether		8	Π
IMO/IMDG	2735	POLYAMI CORROSI (Alkylether		8	Π
14.5. Environ	nental hazar	ds			
Environmentally hazardous and/or Marine Pollutant : No.					
14.6 Special pro	ecautions for	user :	Transport within user's p containers that are uprigh transporting the product l or spillage.	t and secure. Ensure th	at persons

14.7 Maritime transport in bulk : Not available according to IMO instruments

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 Annex XIV - List of substances sul Annex XIV None required.		
Substances of very high concern None required.		
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	:	Not applicable.
Other EU regulations		
REACH Status	:	The substance(s) in this product has (have) been Registered, or are exempted from registration, according to Regulation (EC) No. 1907/2006 (REACH).

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Prior Informed Consent (P None required.	<u>IC) (649/2012/EU)</u>
<u>Seveso Directive</u> This product is not controlled	d under the Seveso Directive.
<u>National regulations</u> Storage class (TRGS 510)	: 8A
Hazardous incident ordinate This product is not controlled	<u>nce</u> d under the Germany Hazardous Incident Ordinance.
Hazard class for water Technical instruction on air quality control AOX	 WGK 2 TA-Luft Number 5.2.5: 69.7 % Not available
International regulations	
International lists :	 Australia inventory (AICS) All components are listed or exempted. Canada inventory At least one component is not listed in DSL but all such components are listed in NDSL. Japan inventory Not determined. China inventory (IECSC) All components are listed or exempted. Korea inventory (KECI) All components are listed or exempted. New Zealand Inventory (NZIoC) Not determined. Philippines inventory (PICCS) Not determined. Taiwan inventory (TCSI) All components are listed or exempted. Thailand inventory Not determined. United States inventory (TSCA 8b) All components are active or exempted. Vietnam inventory (ISHL) Not determined. Korea inventory (NIER) All components are listed or exempted.
15.2 Chemical Safety Assessm	This product contains substances for which Chemical Safety

SECTION 16: Other information

RRN = REACH Registration Number SGG = Segregation Group vPvB = Very Persistent and Very Bioaccumulative		[Regulation (EC) No. 1272/2008] DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level EUH statement = CLP-specific Hazard statement N/A = Not available PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration BRN = REACH Pagistration Number
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Assessments are still required.

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

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Classification	Justification
Skin Corr. 1B, H314	Calculation method
Eye Dam. 1, H318	Calculation method
Skin Sens. 1, H317	Calculation method

Full text of abbreviated H statements

H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H361d	Suspected of damaging the unborn child.
H412	Harmful to aquatic life with long lasting effects.

Full text of classifications [CLP/GHS]

Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Chronic 3	AQUATIC HAZARD (LONG-TERM) - Category 3
Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Repr. 2	REPRODUCTIVE TOXICITY - Category 2
Skin Corr. 1A	SKIN CORROSION/IRRITATION - Category 1A
Skin Corr. 1B	SKIN CORROSION/IRRITATION - Category 1B
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITISATION - Category 1
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE -
	Category 3
Acute Tox. 4	ACUTE TOXICITY - oral
Acute Tox. 4	ACUTE TOXICITY - dermal
Skin Corr. 1A	SKIN CORROSION/IRRITATION
Skin Corr. 1B	SKIN CORROSION/IRRITATION
Skin Irrit. 2	SKIN CORROSION/IRRITATION
Skin Sens. 1	SKIN SENSITISATION
Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION
Acute Tox. 4	ACUTE TOXICITY - inhalation
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE -
	Respiratory tract irritation
Repr. 2	REPRODUCTIVE TOXICITY
Aquatic Chronic 2	AQUATIC HAZARD (LONG-TERM)
Aquatic Chronic 3	AQUATIC HAZARD (LONG-TERM)

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Notice to reader

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality

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specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.